

IPF-BOS-CAGE

How to assemble



STEP 1

Before the build starts, the operator must ensure all securing bolts and the correct tools needed are available and easy to access.

Ensure base is on a flat surface with fork opening facing to the front. The first side panel is now ready for fitment.



STEP 2

Position left panel on the left side of the base as you face the attachment. Position over bolt location holes whilst ensuring the mesh section remains on the inside and the outer lip is on the outside. Align bolt holes in base and secure all m8 x 25 bolts finger tight to ensure panel is safe.



STEP 3

Repeat step two as above and ensure the two drop pin openings are facing the front of the attachment, again ensuring the mesh section remains on the inside and the outer lip is on the outside. Align bolt holes in base and secure all m8 x 25 bolts fingers tight to ensure panel is safe.



STEP 4

Once both side panel are in place, marry up back drop-down gate panel, ensuring all bolt holes line up correctly. Align bolt holes in base and secure all m8 x 25 bolts finger tight to ensure panel is safe. Also align x4 m8 x 85 bolts into side panels.



STEP 5

Once the back gate is fitted there will be two latches, one either side on top of the drop-down section, ensure these engage into its secured position.



STEP 6

The final section of the cage is the front access side opening gate, this section is fitted by locating the two drop pins on the right-hand side panel into the required drop pin locations. This will allow the gate to open freely.



STEP 7

Once all panels are fitted correctly, proceed to tighten all bolts on all sides of the cage, ensuring each panel is safely in place and marries up with each corresponding side.



STEP 8

The front operating gate is easily operated and locked into place by the drop pin, which is attached with a short piece of chain. Ensure the gate operates freely before usage.



This unit is now ready for use in accordance with the Invicta operation & maintenance sheet